Work Order ID 50964

July 28, 2009

Item ID: **Revision ID:**

Item Name:

Draw Nbr: **Start Date:**   7/28/09 10:56   **Start Qty:** 1.00

Revision Nbr: **Required Date:** 7/29/09   **Reqd Qty:** 1.00

Reference: ECN09-632   **Cust Item ID:**   **Customer ID:**

Description: D350-567   **Sales Order:**
ADD NEW PAPERWORK TO KITS IN STK
FAA STC: SH989NE & SH990NE

Approvals: **Process Plan:** _____   **Date:** _____   **Tooling:** _____   **Date:** _____

                         QC: _____   **Date:** _____   **SPC (Y/N):** _____   **Date:** _____

Hours

Sequence Work Center Operation   Draw   Draw   Plan   Accept   Reject   Reject   Insp

DONE ON W/O 50614

QC21 09/07/29

09.07.28

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

50 614.

Date:	09.07.17	Job No.:		ADR Yes/No:	N	ADR Date:		ECN #:	09-	632
Product No.:	D350-567			Created By:	KJ	Approved By:				
Product Name: Vertical Reference Window				Checked By:		General Manager Approval:				

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL		DQA / QA Coord	N		
Production Engineering Coord	N	~~BG/BB~~		QC Coordinator	N		
Production Document Control	Y	CL		Marketing	Y	SW	
Customer Technical Support	N			Customer Order Processing	N		

Reason for Change:
Revised FAA stc's to reflect ICA document and include AS355NP model

Documents Affected:
Release FAA STC: SH989NE & SH990NE dated 09.06.30

PARTS MUST COMPLY [X]   PREVIOUS PARTS SATISFACTORY [ ]

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3		N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	N			
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.07.17
10	Update Controlled PDF Files	N			
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	N			
13	Update Product Development Summary	Y	KJ		09.07.17
14	Update QSI 021 and/or STC Approval List	Y	KJ		09.07.17
15	Update Parts / STC Database *Access only*	Y	KJ		09.07.17
16	Update / Verify ARC Database	Y	KJ	#4	09.07.17
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		09.07.17
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
22					
23					

Description / Action: Add stc to all kits in stock and in production:

D350-567- 011   - 041
     - 013   - 111
     015.   - 113
     017.   - 115.
     021   - 117.
     023
     025.
     027
     031

✓ W/O 50964

ECN Verified & Complete: _____   Date: _____

Item ID: **Revision ID:**

Item Name:

Draw Nbr: **Start Date:** 07/17/2009 9: **Start Qty:** 1.00

Revision Nbr: **Required Date:** 07/20/2009 **Reqd Qty:** 1.00

Reference: ECN09-606   **Cust Item ID:**   **Customer ID:**

Description: ADD PAPERWORK TO KITS IN STOCK   **Sales Order:**
                  RELEASE BRAZILIAN STC: 2009S05-17 & 2009S05-18 DATED 09-05-29 ₵ FAA STC SH 989 NE ⌐
                  PER ECN 09-606   SH 990 NE ⌐ PER ECN 09 # 632

7× D350-567-013

7× D350-567-015

1× D350-567-021

3× D350-567-023

8× D350-567-025   3 Hong Kong 5 main

4× D350-567-(11   1 Hong Kong 3 main

1× D350-567-(17

2× D350-567-031

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33

REFERENCE ONLY

QC 21   09 07/29

9/1/08

W 09.07.28

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date:	09.06.03	Job No.:		ADR Yes/No:	N	ADR Date:		ECN #:	09- 606
Product No.:	D350-567			Created By:	KJ	Approved By:			
Product Name:	Vertical Reference Window			Checked By:		General Manager Approval:			

Distribution	Reqd	Resp	Initial / Date	Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL		DQA / QA Coord	N		
Production Engineering Coord	N			QC Coordinator	N		
Production Document Control	Y	JLD		Marketing	Y	SW	
Customer Technical Support	N			Customer Order Processing	N		

Reason for Change:
New Brazilian stc

Documents Affected:
Release Brazilian STC: 2009S05-16, 2009S05-17 & 2009S05-18 dated 09.05.29

PARTS MUST COMPLY [X]   PREVIOUS PARTS SATISFACTORY [ ]

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3		N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	N			
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.06.03
10	Update Controlled PDF Files	N			
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	N			
13	Update Product Development Summary	Y	KJ		09.06.03
14	Update QSI 021 and/or STC Approval List	Y	KJ		09.06.03
15	Update Parts / STC Database	Y	KJ		09.06.03
16	Update / Verify ARC Database	Y	KJ	#4	09.06.03
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		09.03.06
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
22					
23					

Description / Action: Add stc to kits in stock and in production:
D350-567-013 (7 in stock, 0 in production) Rev D
D350-567-015 (7 in stock, 0 in production) D
D350-567-021 (1 in stock, 0 in production)
D350-567-023 (3 in stock, 1 in production, B ?????) Rev D
D350-567-025 (8 in stock, 0 in production) Rev D
D350-567-031 (2 in stock, 0 in production) Rev D
D350-567-111 (2 in stock 4 in production, B48364) 4 stk Rev D
D350-567-117 (1 in stock, 0 in production)   Rev D

(PTO)

MWF 09-07-17

REFERENCE ONLY

WO 50614

ECN Verified & Complete: _____   Date: _____

D 350-567-013 Rev D.
      FG - 1 x 21269 ⎫ CHG 001.
          6 x 23810 ⎭

D 350-567-015 Rev D.
    FG 7 x 31410   CHG 001.

D 350-567-021   CHG 004.
    FG 1 x 43017.

D 350-567-023 Rev D.
    FG ⟨ 1 x 43424   CHG 002.
        2 x 47858

D 350-567-025 Rev. D.
    Hong Kong ⟨ 1 x 37893
             2 x 39894.

    FG ⟋ 1 x 44123 ⎫ CHG 002.
        1 x 47732 ⎭
        3 x 44411 - CHG 001.

D 350 - 567-031 Rev D.
    FG - 2x 43016 - CHG 01.

D 350-567-111 Rev D.
    Hong Kong - 1 x 40286 - CHG 003
    FG Main - 3 x 48679   CHG 005.

D 350-567-117
    Main   1x 48142 - CHG 001.